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**Kauffman et al.**

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- (54) **HOT MELT ADHESIVE COMPOSITIONS THAT INCLUDE SEMI-CRYSTALLINE PROPYLENE POLYMER AND WAX AND ARTICLES INCLUDING THE SAME**
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See application file for complete search history.

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(57) **ABSTRACT**  
A hot melt adhesive composition that includes at least 40% by weight of an unmodified, semi-crystalline propylene polymer that includes at least 50% by weight propylene, and at least 15% by weight wax.

**31 Claims, No Drawings**